

# Work Order ID 85696

\*85696\*

Page 1

June-13-12 3:57:50 PM

Item ID: K10003

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Saddle, D205-634-011

Start Date: 13/06/2012 Start Qty: 4.00

\*4\*

Cust Item ID:

Required Date: 27/06/2012 Req'd Qty: 4.00

\*4\*

Customer:

Reference:

Approvals:

Process Plan: MLJ

Date: 12/06/13 Tooling:

Date:

QC:

Date: SPC (Y/N):

Date:

Run Start \*NR1\*

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

IIN634,635

G

100

0.00

\*100\*

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Create White labels only per PPP K10003

CHG 0010

110

0.00

\*110\*

Pick Kit

Packaging

Memo

0.00

Packaging

120

0.00

\*120\*

QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

DAS  
16  
2-8

12/06/13

MLJ 12-7-27

4

5

4

12/07/27 JB

DAS  
16  
2-8

12/06/13

pl

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

• **Work Order ID 85696**

**\*85696\***

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Item ID: K10003

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Saddle, D205-634-011

Start Date: 13/06/2012 Start Qty: 4.00

**\*4\***

Cust Item ID:

Required Date: 27/06/2012 Req'd Qty: 4.00

**\*4\***

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

Identify as per dwg & Stock Location: *PK*

0.00

**\*130\***

Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

Memo

0.00

Quality Control

*42* *12/8/01*

*12/8/11*  
*MC 12/08/01*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Page 1

Work Order ID: 85696

\*85696\*

Parent Item: K10003

\*K10003\*

Parent Item Name: Saddle, D205-634-011

Start Date: 13/06/2012

Required Date: 27/06/2012

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP: I 03.01.16 Reformat: Incorporated D205-641-011 KJ/RF  
 IPP: J 06-07-25 As per DSI 9344 JLM  
 IPP: K 06.11.17 Per K10003 Rev C KJ  
 IPP: L 07.01.12 Document Record for copying bluefile rmv KJ  
 IPP Rev: M 08-08-12 now @ chg 006 (DSI 9418) DD verified by:  
 IPP N 09.01.27 DSI 9418 rev B EC verified by: DD IPP Rev: O  
 11.03.11 per dsi9536 DD verf: EC IPP REV: P 12.01.23 AS  
 PER ECN11-684 VERF: EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN4-51A		Purchased	No			110	Each	238.0000	32	32			
---------	--	-----------	----	--	--	-----	------	----------	----	----	--	--	--

S \*AN4-51A\*  
Bolt

\*\* 122151 JB

Location	Loc Qty	Loc Code
362	200	
121181	200	
ST361	38	
119798	30	
121584	8	

AN4-6A		Purchased	No			110	Each	1,325.000	64	64			
--------	--	-----------	----	--	--	-----	------	-----------	----	----	--	--	--

S \*AN4-6A\*  
Bolt

\*\* 1210727

Location	Loc Qty	Loc Code
355	33	
121631	33	
ST356	1292	
119017	792	
121243	500	

119017

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 85696

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

\*85696\*

\*K10003\*

Start Date: 13/06/2012

Required Date: 27/06/2012

Start Qty: 4.00

Required Qty: 4.00

AN4C46A

Purchased

No

110

Each

70.0000

**\*AN4C46A\***

BOLT

**4**

16

\*\*

122241 JB

Location

Loc Qty

Loc Code

ST360

70

120334

5

121585

15

121693

10

121773

40

AN6-12A

Purchased

No

110

Each

119.0000

**\*AN6-12A\***

Bolt

**8**

32

\*\*

2xm122407 JB

Location

Loc Qty

Loc Code

ST341

119

120423

119

AN960JD416

NAS1149D0463J

Purchased

No

110

Each

30.0000

**\*AN960.ID416\***

Washer

**23**

3xm120423

\*\*

122441 JB

Location

Loc Qty

Loc Code

ST351

30

116289

10

119097

20

AN960JD616

NAS1149D0663J

Purchased

No

110

Each

0.0000

**\*AN960.ID616\***

Washer

**8**

32

\*\*

121708 JB 12/07/27

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 85696

\*85696\*

Parent Item: K10003

\*K10003\*

Parent Item Name: Saddle, D205-634-011

Start Date: 13/06/2012

Required Date: 27/06/2012

Start Qty: 4.00

Required Qty: 4.00

D2570

Manufactured No

110 Each

469.0000

96

\*D2570\*  
Bushing

\*\*

86387 JB

Location

Loc Qty

Loc Code

ST011

469

72960

41

78586

9

79493

12

81956

24

81957

348

82874

35

D2571

Manufactured No

110 Each

10.0000

\*D2571\*  
Saddle, Fwd Out 205

\*\*

85607 JB

Location

Loc Qty

Loc Code

ST

1

11644

1

ST425

-13

ST432

9

83670

9

ST433

13

D2572

Manufactured No

110 Each

6.0000

\*D2572\*  
Saddle, Fwd In 205

\*\*

3x 85608 JB 12/07/27

Location

Loc Qty

Loc Code

ST432

6

71107

2

82812

4

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 85696

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

\*85696\*

\*K10003\*

Start Date: 13/06/2012

Required Date: 27/06/2012

Start Qty: 4.00

Required Qty: 4.00

D2573 Manufactured No

110 Each 14.0000

\*D2573\*

Saddle, Aft Out 205



\*\*

4

86049 JB



Location

Loc Qty

Loc Code

ST423

-12

79424

0

ST433

14

83454

2

83669

12

ST434

12

D2574 Manufactured No

110 Each 14.0000

\*D2574\*

Saddle, Aft In 205



\*\*

4

86050 JB



Location

Loc Qty

Loc Code

ST433

14

83456

2

83671

12

D2747 Manufactured No

110 Each 140.0000

\*D2747\*

Set Screw



\*\*

16

JB

Location

Loc Qty

Loc Code

ST017

140

79520

5

81877

135

D2876 Manufactured No

110 Each 116.0000

\*D2876\*

Saddle Spacer



\*\*

8

81877

JB

12/07/27

Location

Loc Qty

Loc Code

ST020

116

83323

40

83890

76

83870

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Work Order ID: 85696

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

**\*85696\***  
**\*K10003\***

Start Date: 13/06/2012

Required Date: 27/06/2012

Start Qty: 4.00

Required Qty: 4.00

D2877  
**\*D2877\***  
Saddle Spacer

Manufactured No

110 Each

86.0000

**\*\* 2 8 ✓**

*JB*

*[Signature]*

Location

Loc Qty

Loc Code

ST020

86

83324

23

83891

63

Manufactured No

110 Each

23.0000

**\*\* 0 4 ✓**  
**83891**  
**85098**

*JB*

*[Signature]*

D3405-041  
**\*D3405-041\***  
Lug Assembly

Location

Loc Qty

Loc Code

ST478

23

62227

2

77000

2

83370

7

83896

12

Manufactured No

110 Each

20.0000

**\*\* 0 4 ✓**  
**84941**

*JB*

*[Signature]*

D3405-043  
**\*D3405-043\***  
Lug Assembly

Location

Loc Qty

Loc Code

ST478

20

82038

1

83372

8

83897

11

Manufactured No

110 Each

13.0000

**\*\* 0 4 ✓**  
**86672**

*JB*

*12/07/27*

*[Signature]*

D3407-041  
**\*D3407-041\***  
Tow Ring

Location

Loc Qty

Loc Code

ST463

13

82068

13

June-13-12 3:57:54 PM

Shop Packet Print

Page 5

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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# Picklist Print

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Work Order ID: 85696

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

\*85696\*

\*K10003\*

Start Date: 13/06/2012

Required Date: 27/06/2012

Start Qty: 4.00

Required Qty: 4.00

D3417-5

Manufactured No

110 Each

143.0000

2 8 ✓

\*D3417-5\*

Washer

\*\*

JB



Location

Loc Qty

Loc Code

ST042

143

78842

12

83318

50

84943

40

85466

41

5x 83318  
3x 84943

D3456-1

Manufactured No

110 Each

230.0000

1 4 ✓

\*D3456-1\*

Washer

\*\*

JB



Location

Loc Qty

Loc Code

FG

7

25701

7

ST044

223

80252

1

81876

22

83584

100

85223

100

83584

D3533-1

Manufactured No

110 Each

90.0000

2 8 ✓

\*D3533-1\*

Set Screw

\*\*

JB

12/07/27



Location

Loc Qty

Loc Code

ST053

90

80326

2

83892

88

83892

June-13-12 3:57:54 PM

Shop Packet Print

Page 6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 85696

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

\*85696\*

\*K10003\*

Start Date: 13/06/2012

Required Date: 27/06/2012

Start Qty: 4.00

Required Qty: 4.00

MS21042L4

Purchased

No

110

Each

3,249.000

24

96

\*\*

\*MS21042L4\*

Nut

Location

Loc Qty

Loc Code

ST300

3249

119075

116

121011

232

121444

2601

121652

300

121444

MS21043-4

Purchased

No

110

Each

1,156.000

20

\*\*

\*MS21043-4\*

Nut

Location

Loc Qty

Loc Code

FG

40

104603

40

ST301

1116

119546

119

121162

497

121652

500

122452

JB

12/07/27

June-13-12 3:57:54 PM

Shop Packet Print

Page 7

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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## 5.0 PARTS LIST

Item	634 -011	634 -015	634 -041	634 -045	641 -011	Part Number	Description
	X					D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
	1		X			D205-634-041	SKIDTUBE
		1		X		D205-634-045	SKIDTUBE
	1	1			X	D205-641-011	GROUND HANDLING KIT
1			1			D2580-041	205 SKIDTUBE ASSEMBLY (STANDARD)
1				1		D2580-045	205 SKIDTUBE ASSEMBLY (MODIFIED)
2A			16	16		D2594-1	* PLUG
2B			16	16		D2594-3	* O-RING
3			1	1		D2855	* AFT CAP
4			2	2		AN3-5A	* BOLT
5			2	2		NAS1149D0332J	* WASHER (AN960JD10L)
6A			1	1		D3564-9	* WEARSHOE (REPLACES D2577-1)
6B			1	1		D3566-1	* GASKET
7A			1	1		D3564-11	* WEARSHOE (REPLACES D2577-3)
7B			1	1		D3566-1	* GASKET
8A			1	1		D3564-5	* WEARSHOE (REPLACES D2577-5)
8B			1	1		D3566-5	* GASKET
9A			1	1		D3564-13	* WEARSHOE
9B			1	1		D3566-13	* GASKET
10			50	50		AN3C4A	* BOLT (REPLACES AN3-4A)
11			50	50		NAS1149C0332R	* WASHER (AN960C10L)
12			50	50		ALS4-1032-130	* INSERT
13			2	2		ALS4-1032-225	* INSERT
20	1	1				D2571	SADDLE, FWD OUTSIDE
21	1	1				D2572	SADDLE, FWD INSIDE
22	1	1				D2573	SADDLE, AFT OUTSIDE
23	1	1				D2574	SADDLE, AFT INSIDE
24	8	8				AN4-51A	BOLT
25	16	16				D2570	BUSHINGS
26	8	8				MS21042L4	NUT (OR MS21042-4)
27	8	8				AN6-12A	BOLT
28	8	8				NAS1149D0668J	WASHER (AN960JD616)
29	16	16				AN4-6A	BOLT
30	32	32				NAS1149D0463J	WASHER (AN960JD416)
31	16	16				MS21042L4	NUT (OR MS21042-4)
32	4	4				D2747	SET SCREW
33	2	2				D3533-1	SET SCREW
40	1	1				D3407-041	TOW RING (REPLACES D2968-041)
41	1	1				D3456-1	WASHER
43	1	1				MS21043-4	NUT
44	2	2				D3417-5	WASHER
50					1	D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51					1	D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52					4	AN4C46A	BOLT
53					8	D2570	BUSHING
54					4	MS21043-4	NUT (OR MS21042-4)
60	2	2				D2876	SADDLE SPACER
61	2	2				D2877	SADDLE SPACER

\*DENOTES THAT PART IS INCLUDED WITH D2580-041/-045 ASSEMBLY ABOVE

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Revision: G  
Date: 11.06.24